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Code: MG

Mini Guide

It is consisted of angular pin and locking thrust wedge. While mould is closed, it can be easily adjusted with allen key. All machining is made 90° to the parting line. Parts can be replaced from the parting line.

Material: 1.2312 \approx 1.080 N/mm². Patented System

Attention! Standard stroke of 4mm.



Order	A mm	CR (N)
MG.121648	12	50.000
MG.201648	20	90.000

Installation & Operation Examples

- 1- Determine the position of MB (mini base) and mount it.
- 2- Place the magnetic retainer into hole.
- 3- Insert MC (mini slide).
- 4- While mould is closed, please adjust MC (mini slide) up to 0.6mm maximum.



Mini Slide



It is ready for machining, it comes with adjustment tolerances. It is only necessary to machine the cavity area. Material: 1.2344

Hardness: 44 ± 2 HRC Patented System

Attention! Machining reference is 13.2





Order	A mm	B mm
MC.121252	12.5	12
MC.121652	12.5	16
MC.201252	20.5	12
MC.201652	20.5	16



Mini Base



An unique unit hardened and ground with the adjustment tolerances. Has various assembly posibilities and it is also easy to change, with magnetic retainer. Minimum space required for installation.

Material: 1.2510 Hardness: 54 ± 2 HRC Patented System



Order	A mm	B mm
MB.122056	12.5	28
MB.202056	20.5	36

Mould Closed

M5x25 Screw - DIN 912 M5x16 — M5x16_/4 Screw - DIN 912 Max. 0.6 ATTENTION!

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