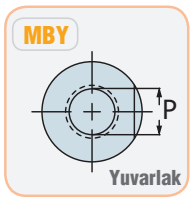
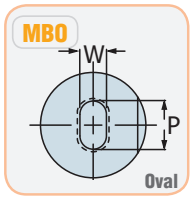
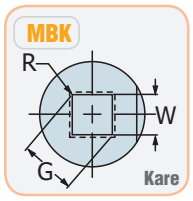
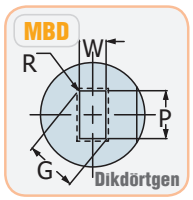
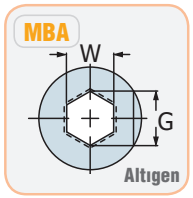
Formlar

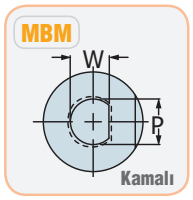


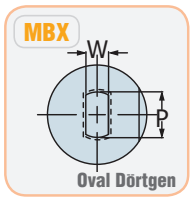


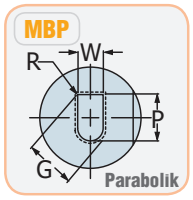


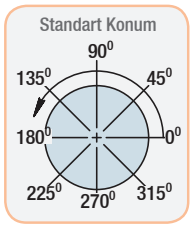


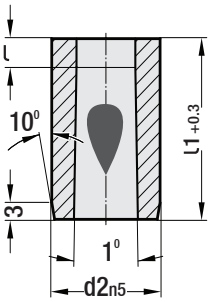


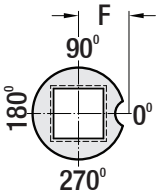












Bilya Kilitlemeli Matris - Formlu

Kod: MB..

Otomotiv Standartı / Formlu Matrisler

d2	F	Form W	Form G	l	l1 + 0.3 (matris boyu) 13	16	20	22	25	28	30	32	35	40
10	7	1.3	6.8	3- 4-5	•	•	•	•	•	•	•	•	•	
13	8.2		8.8	3	•	•	•	•	•	•	•	•	•	
16	9		10	5 8			•	•	•	•	•	•	•	
20	11		13				•	•	•	•	•	•	•	
22	12	1.9	15	3			•	•	•	•	•	•	•	
25	13.5		17	6			•	•	•	•	•	•	•	
32	16		22	10			•	•	•	•	•	•	•	
38	19		27				•	•	•	•	•	•	•	
40	20	2.4						•	•	•	•	•	•	•
45	22.5		35					•	•	•	•	•	•	•
50	25	4.0	40					•	•	•	•	•	•	•
56	28		45	3				•	•	•	•	•	•	•
63	31.5		50	8				•	•	•	•	•	•	•
71	35.5		56	12				•	•	•	•	•	•	•
76	38		60						•	•	•	•	•	•
85	42.5	5.6	66						•	•	•	•	•	•
90	45		70						•	•	•	•	•	•
100	50		78						•	•	•	•	•	•

Bazı Formların Ölçü Detayları

Form: **Kare**

MBK $G = \sqrt{2} \times P$

Form: **Dikdörtgen**

MBD $G = \sqrt{P^2 \times W^2}$

Form: **Dikdörtgen / Radyüslü** R 0.5 ±0.01

MBD $G = \sqrt{(P-1.0)^2+(W-1.0)^2}+1$

Form: **Oval**

MBO $G = P$

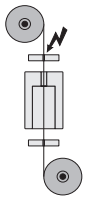
- İç delik konik tip.
- "d2" çapı ve giriş radyüsü taşlanmış.

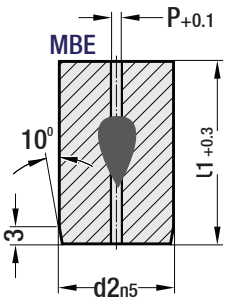
Not:
Teknik resme göre teklif verilecektir.

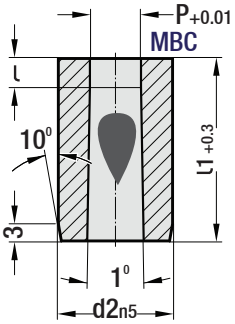
Sipariş: MB. (form) d2 x F x W/G (R) x l x l1

Malzeme: 1.3343
Sertlik: 60 - 62 HRC

Tel Erozyon için başlangıç deliği açılmıştır.







MBE Tel Erozyon için aşlangıç deliği açılmıştır.

MBC İç delik konik tip. "d2" çap ve alt yüzeyler taşlanmıştır.

Bilya Kilitlemeli Matris - Düz

Otomotiv Standardı

Ön Delikli Matris

MBE

d2	P	l1 + 0.3 ("MBE" matris boyu) 13	16	20	22	25	28	30	32	35	40
10	0.8	•	•	•	•	•	•	•	•	•	
13		•	•	•	•	•	•	•	•	•	
16	1.5			•	•	•	•	•	•	•	
20	2.4			•	•	•	•	•	•	•	
25	3			•	•	•	•	•	•	•	
32				•	•	•	•	•	•	•	
40					•	•	•	•	•	•	•
50					•	•	•	•	•	•	•
63					•	•	•	•	•	•	•
71					•	•	•	•	•	•	•

Sipariş: MBE. d2 x P x l1

Malzeme: 1.3343 (M2)
Sertlik: 60 - 62 HRC

Konik Yataklı Matris

MBC

d2	P	l	l1 + 0.3 ("MBC" matris boyu) 13	16	20	22	25	28	30	32	35	40
10	1.6 - 6.8	3-4-5	•	•	•	•	•	•	•	•	•	
13	3 - 8.8	3-5-8	•	•	•	•	•	•	•	•	•	
16	7.4 - 10.8				•	•	•	•	•	•	•	
20	9.5 - 13.6	3-5-10			•	•	•	•	•	•	•	
25	12 - 17	3-6-10			•	•	•	•	•	•	•	
32	16 - 22	3-6-12			•	•	•	•	•	•	•	
40	18 - 27	3				•	•	•	•	•	•	•
50	18 - 40	8				•	•	•	•	•	•	•
63	18 - 50	12				•	•	•	•	•	•	•
71	18 - 56					•	•	•	•	•	•	•

Teknik Tablodaki • İşaretler Standartları Belirler.
Not: isteğe göre özel üretim yapılır.

MBC. Sipariş: d2 x P x l x l1

Malzeme: 1.3343 (M2)
Sertlik: 60 - 62 HRC