



"PX" Cutting Jig

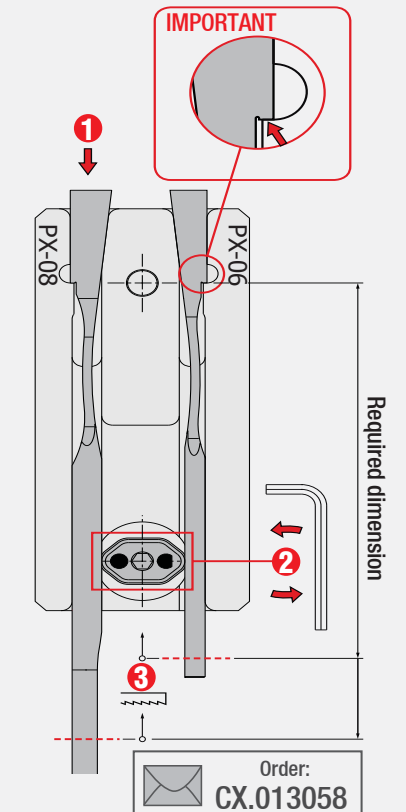
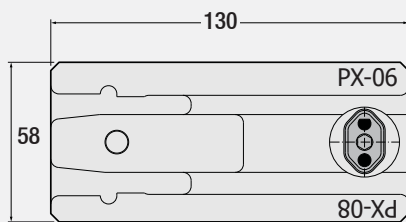
Code: CX

Enables accurate fine tuning in the height of the PX. Simplifies the measuring and cutting of the shaft of the PX. Easier to cut larger quantities of PX at a time.

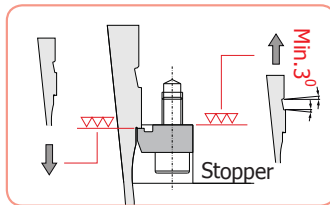
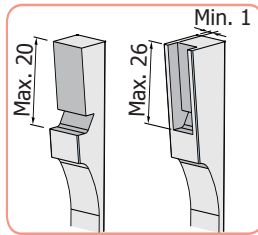
How to use the PX Cutting Jig ?

- 1- Insert the PX into the corresponding slot, for 6 or 8mm. shank. Ensure that the shape of the PX head is adjusted in the housing support.
- 2- Use an allen key to select the correct option: flat ● or ● round.
- 3- Cut the PX to the required dimension.

Material: INOX / 1.4034



After setting core, please machining 0.1mm from end section to make ejector effortlessly.



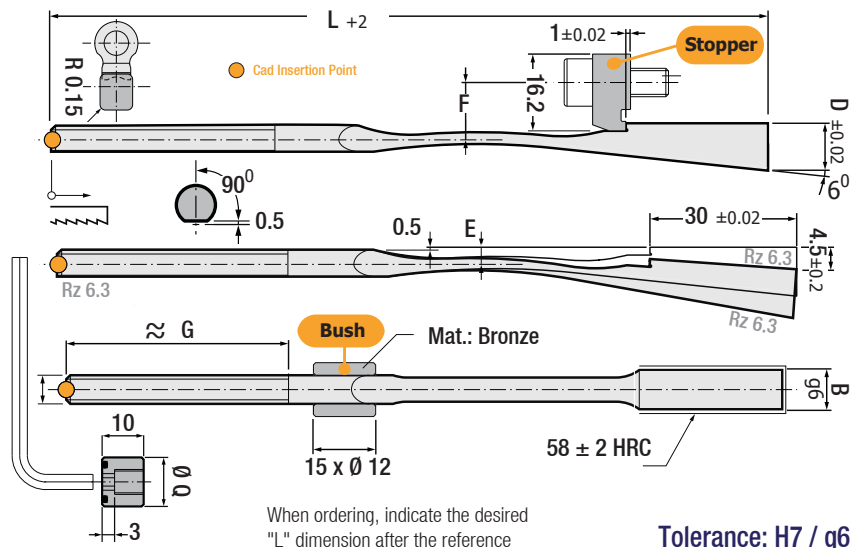
Xtra Sprung Core

Code: PX

The stopper simplifies the adjustment and allows a longer lifetime guarantee. Completely adjusted to fit an H7 housing, radiuses already made on the head of the sprung core. Simple fixing system due to its external thread.

Available in three lengths. Jig to guarantee the part is cut at the exact length (supplied separately).

Material: 1.8159 Hardness: 45 ± 3 HRC Max. working temperature: 150°.



Tolerance: H7 / g6

Order	A	B	D	E	F	L=175		L=250		L=325		N	Q
						G	Bush	G	Bush	G	Bush		
PX.060630-...	6	6.2	10	3.5	12.5	60	-	80	-	80	-	2.5	12
PX.060830-...	6	8.2	10	3.5	12.5	60	-	80	-	80	-	2.5	12
PX.081030-...	8	10.2	11.2	4.5	13.5	60	-	80	-	80	-	3.5	14
PX.081230-...	8	12.2	11.2	4.5	13.5	60	-	80	-	80	-	3.5	14

As other ejector, it is operated with ejector plates. Especially, it is ideal to remove small lugs.

