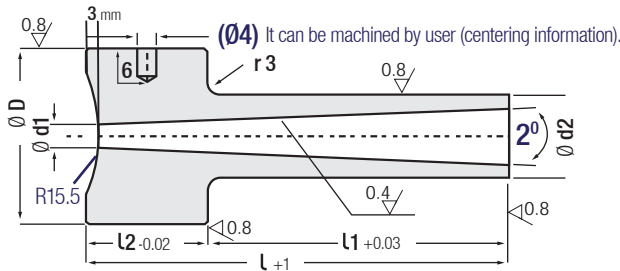


### Sprue Bush for Metal Injection

High heat resistant / Hot-work tool steel / Cold runners.

Material: 1.2344 Hardness: 48-50 HRC Max. Temperature: 500°C

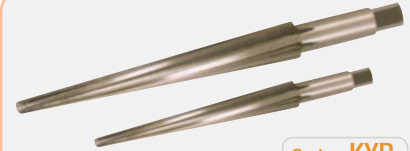
Code: **MEY**



d2	l	d1	D	l1	l2
12	55	6.2	20	35	20
	65			45	
	75			55	
12	55	6.2	28	30	25
	65			40	
	75			50	
	85			60	
	95			70	
	105			80	
14	55	6.5	28	30	25
	65			40	
	75			50	
	85			60	
	95			70	
	105			80	
115	90				

Order: **MEY.** d2 x l x D

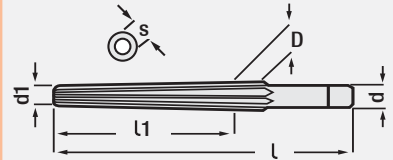
d2	l	d1	D	l1	l2
16	55	6.5	28	30	25
	65			40	
	75			50	
	85			60	
	95			70	
18	55	6.5	28	30	25
	65			40	
	75			50	
	85			60	
	95			70	
20	55	9.0	28	30	25
	65			40	
	75			50	
	85			60	
	95			70	
	105			80	
115	90				



Code: **KYR**

### Taper Sprue Bush Reamer

HSS (Hand Reamer) Taper= 1:10



d1	D	d	l	l1	S
4	10	10	100	70	8
9	16	12.5	120	80	10
14	24	20	160	110	16
20	32	25	200	140	20

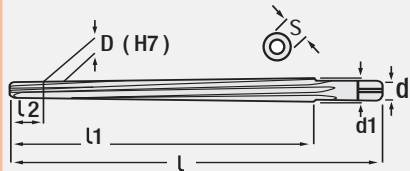
Order: **KYR.** d1 x D x l



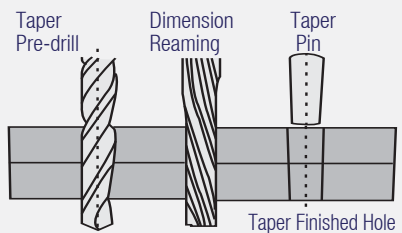
Code: **KPR**

### Taper Pin Reamer

DIN 9, HSS (Hand Reamer) Taper= 1:50

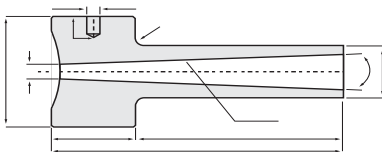


D	d1	d	l	l1	S
3	4.06	4	80	58	3.15
4	5.26	5	93	68	4
5	6.36	6.3	100	73	5
6	8.0	8	135	105	6.3
8	10.8	10	180	145	8
10	13.4	12.5	215	175	10
12	16	14	255	210	11.2
14	18	14	255	210	11.2
16	20.4	18	280	230	14



Order: **KPR.** D x l

For your order of special dimensions, technical drawing can be used:



We produce Special Nozzles, Runners & Sprue Bushes as per request.



As per request / Custom-made orders.