



### EDM Polishing Stones

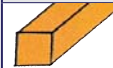
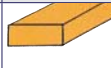

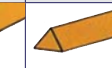
Code: EG..

EDM Polishing Stones are produced to make excellent levelling / polishing on rough surfaces. It takes the shape of the surface it works with by making fast cutting. It works precisely on figured surfaces. EDM Polishing Stones are suitable for manual and Air File Tool use. Hard and complex, especially in deep areas, long polishing stones can be selected. At flat and wide areas, short polishing stones can be less fragile by avoiding skidding.

When using by hand, use a holder. Different type holders at our Air File Tools present extensive usage opportunity.

For softer and clean polishing stone usage, you can use your polishing stone by steeping in low oil liquid etc. To use right graduation from coarse polishing stone to fine one on surface is important. Cleaning of operation area is also important.

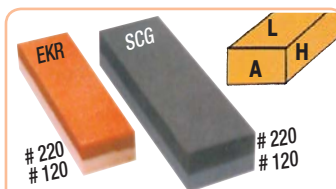
### EDM Polishing Stone Types

EGK	EGD	EGY	EGU	Grit	Operation
				# 120 # 150 # 180 # 220	Levelling
width x length (mm)	width x length (mm)	diameter x length (mm)	width x length (mm)	# 280 # 320 # 400	Pre-polishing
4 x 4 x 100	6 x 3 x 150	Ø 6 x 150	8 x 8 x 150	# 600 # 800 # 1000	Finishing
6 x 6 x 150	13 x 3 x 150	Ø 8 x 150	10 x 10 x 150		
8 x 8 x 150	13 x 6 x 150	Ø 10 x 150	-		
10 x 10 x 150	-	Ø 12 x 150	-		

Order: Type. Dimension. Grit  
Order Example: E GK. 4 x 4 x 100. 320

### EDM Polishing Stone Holders

Product	Manually Operated				Air File Tool Operated					
										
Capacity	6 x 3	13 x 3	4 - 6	8 - 10	13 x 3	13 x 6	AR-661	AR-667	AR-666	AR-662
Order Code	GT-613		GT-468		GT-133					



### Polishing Block Stone Code: BG...

For wide surface levelling and chamfering / deburring.  
EKR: General Steel • SCG: Hard Steel

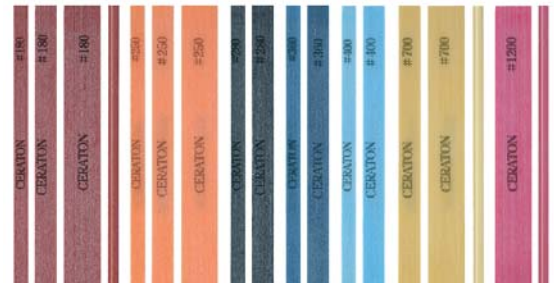
Order Example	A	H	L
BG100. EKR or SCG	16	25	100
BG125. EKR or SCG	20	40	125
BG150. EKR or SCG	25	50	150
BG200. EKR or SCG	25	50	200



### Mini Cutting Disc Code: KS..

It is used in cutting operation of all metals including hard steels at Rotary Tools.

Order Code	d	k	Mandrel
KS25	25	0.65	Ø 2.35 mm Ø 3.0 mm
KS40	40	1.0	
KS60	60	1.5	



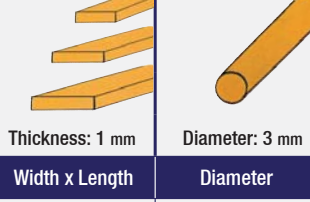

### Fiber Ceramic Polishing Stones

Code: SG...

"SG" Fiber Ceramic Polishing Stones are the excellent stones for detail polishing. They prepared by pressing with resin binder spraying screened, gauged micron diamond particles on powerful fiber textured ceramic. "SG" Ceramic Stones have the feature of resistance with flexible structure against breakage.

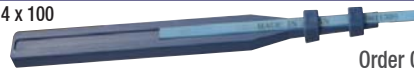



Optimal for premium polishing of flat surfaces, hard to reach slots, ribs and corners. High polishing productivity can be obtained without clogging. "SG" Ceramic Stones can be used in our Air File Tools or by hand (please see below for manual holders).

### Fiber Ceramic Polishing Stones Types

Grit Code	Thickness: 1 mm	Diameter: 3 mm
SGCSC # 180		
SGCSO # 250		
SGCSD # 280		
SGCSN # 360		
SGCSB # 400	Width x Length	Diameter
SGCSY # 700	1 x 4 x 100	Ø 3 x 100
SGCSR # 1200	1 x 6 x 100	
	1 x 10 x 100	

Order: Grit Code. Dimension  
Order Example: SGCSO. 1 x 6 x 100

### Fiber Ceramic Polishing Stone, Manual Holders

1 x 4 x 100		Order Code: WH041
1 x 6 x 100		Order Code: WH061
1 x 10 x 100		Order Code: WH101
Ø 3 x 100		Order Code: WH22K

### "Strong Fiber Texture & Durable Structure"



"SG" Ceramic Stones suitable to be used in Air File Tools. Refer to "page-371" for Air File Tools.