



## Pink Mounted Points

Code: **SPT**

"SPT" Mounted Points are suitable to soft and hard surfaces. With formation of aluminium oxide & ceramic grain textured in fast material removal feature, the mounted points provide the desired performance on all kinds of surfaces. After process, it can be ready for polishing by cleaning off point traces on surface with Rubber Mounted Polishing Points. There should be at least 10 mm fastening length at collet. Operation should be soft without pressing.

Cutting speed max.: 25 m / s. Calculation: 
$$\frac{n = V (m/s) \times 60.000}{D = (mm) \times 3.14}$$

Order: SPT. Type Order Example: SPT. 410A

### Mounted Points - Shank Diameter: 3 mm

Form A / R Shank 3 mm	D	L						
Type:	256A	308A	410A	510A	612A	816A	1016A	813R
D x L	2.5 x 6	3 x 8	4 x 10	5 x 10	6 x 12	8 x 16	10 x 16	8 x 13

Form B / R Shank 3 mm	D	L						
Type:	30B	40B	50B	60B	80B	100B	120B	1224R
D x L	Ø 3	Ø 4	Ø 5	Ø 6	Ø 8	Ø 10	Ø 12	12 x 24

308T	310T	412T	710T	412J	616J	816J	1016J	609S
3 x 8	3 x 10	4 x 12	7 x 10	4 x 12	6 x 16	8 x 16	10 x 16	6 x 9

612P	815P	1018P	412K	515K	816K	132E	133E	162E
6 x 12	8 x 15	10 x 18	4 x 12	5 x 15	8 x 16	13 x 2	13 x 3	16 x 2

### Mounted Points - Shank Diameter: 6 mm

Form A Shank 6 mm	D	L						
Type:	1608A	2008A	2016A	2510A	2520A	3220A	4025A	5030A
D x L	16 x 8	20 x 8	20 x 16	25 x 10	25 x 20	32 x 20	40 x 25	50 x 30

Form B Shank 6 mm	D	L						
Type:	1015B	1620B	2020B	2030B	2040B	2525B	2532B	3240B
D x L	10 x 15	16 x 20	20 x 20	20 x 30	20 x 40	25 x 25	25 x 32	32 x 40

Form C / F Shank 6 mm								
Type:	2508C	3208C	4010C	1220D	2035D	0816F	1320F	2032F
D x L	25 x 8	32 x 8	40 x 10	12 x 20	20 x 35	8 x 16	13 x 20	20 x 32

Form E Shank 6 mm								
Type:	0816E	1230E	1640E	2030E	2040E	2525E	2540E	3240E
D x L	8 x 16	12 x 30	16 x 40	20 x 30	20 x 40	25 x 25	25 x 40	32 x 40

Form G/H/J Shank 6 mm								
Type:	2016G	2520G	10H	15H	20H	1225J	1632J	2040J
D x L	20 x 16	25 x 20	Ø 10	Ø 15	Ø 20	12 x 25	16 x 32	20 x 40



### Grinder Disc

Because it is circular, it is mostly used at thread ranges, cutting tool edges and mould - machine production.

Order Code	Specification
DP25	Ø 25 x Thickness: 3.2 mm x 80 Grit
VM03	Mandrel / 2.35 & 3.00 mm