

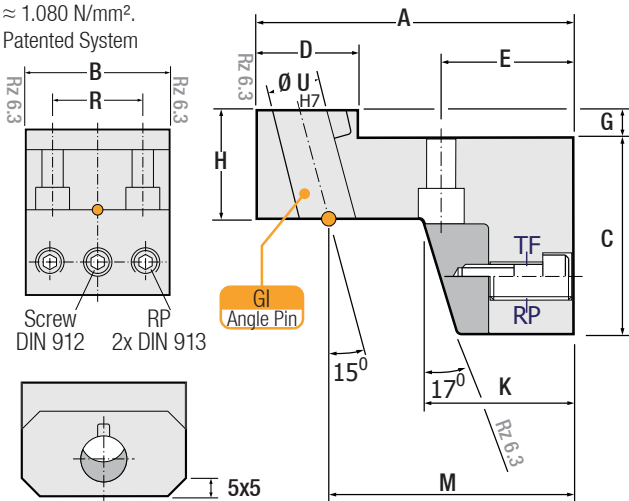


Adjustable Wedge Assembly (Heel Unit)

Code: **CG**

It is unit of core / slide system starting motion. Adjustable with the mold closed. All machining is made 90° to the parting line. Parts can be replaced from the Parting Line. Hardened steel pre-adjusted for immediate use. Hardened wear plate. Two outer screws force the heel against the slide forming the shut off, while the central screw locks it into position. Minimum space required for installation

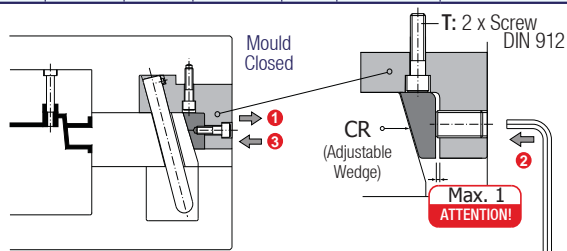
Material: 1.2312
 ≈ 1.080 N/mm².
 Patented System



Code: **CG**

Order	A	B	C	D	E	G	H
CG.603035	60	30	35	25	23	6	23
CG.604035	60	40	35	25	23	6	23
CG.754049	75	40	49	30	32	7	27
CG.864857	86	48	57	35	36	8	32

K	M	R	TF	U	RP	CR (N)
29	43.7	17	M6x25	10	081015	180.000
29	43.7	22	M6x25	10	101015	320.000
39	58	22	M8x30	12	101020	320.000
44	65	28	M8x35	16	121025	480.000



Setting Process:
 1- Unbolt "TF" (screw)
 2- Tighten "RP" (screw)
 3- Lock "TF"

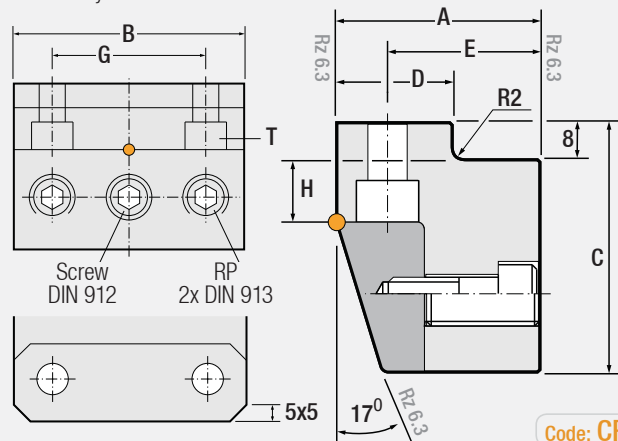


Adjustable Wedge (Heel Unit)

Code: **CR**

Adjustable with the mold closed. All machining is made 90° to the parting line. Parts can be replaced from the Parting Line. Hardened steel pre-adjusted for immediate use. Hardened wear plate. Interchangeable parts. Allows the slide to be adjusted with the mold closed. Two outer screws force the heel against the slide forming the shut off, while the central screw locks it into position. Minimum space required for installation

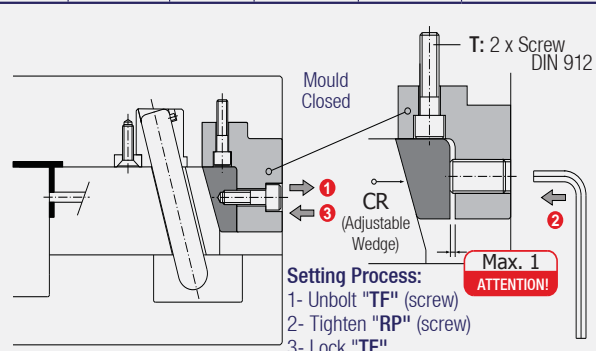
Material: 1.2312
 ≈ 1.080 N/mm².
 Patented System



Code: **CR**

Order	A	B	C	D
CR.403840	40	38	40	25
CR.454849	45	48	49	28
CR.526052	52	60	52	32
CR. 526852	52	68	52	32
CR.527556	52	75	56	32

E	G	H	T	RP	CR (N)
30	22	12	M8x30	101020	320.000
35	28	16	M10x35	121025	480.000
40	35	16	M10x35	141030	750.000
40	45	16	M10x35	141030	750.000
40	50	16	M10x35	141030	750.000



Setting Process:
 1- Unbolt "TF" (screw)
 2- Tighten "RP" (screw)
 3- Lock "TF"