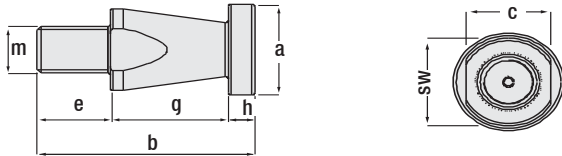


**Die Lifting Bolt**

Code: 2730

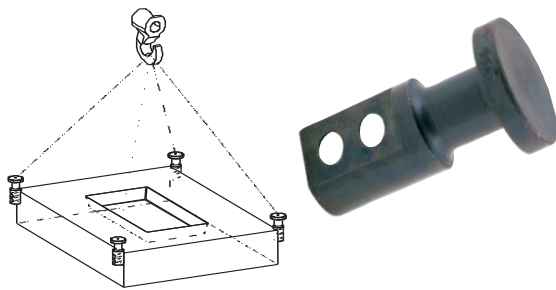


Carrying Bolt Thread Dimensions: M 16 x 2 thread - M20 x 2.5 thread  
 Carrying Load of a Lug : 2730.16 / 660 Kg.  
 2730.20 / 1000 Kg.

| m   | a  | b  | c  | SW | e  | g  | h  |
|-----|----|----|----|----|----|----|----|
| M16 | 39 | 85 | 35 | 30 | 30 | 45 | 10 |
| M20 | 39 | 85 | 35 | 30 | 30 | 45 | 10 |

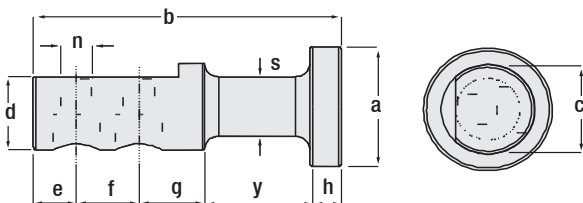
Order: 2730.m

Material: CK45 DIN  
Black Coated



**Die Lifting Lug**

Order Code: 2750.44



Lug Clamping Screw Size : M10 x 35 cylinder head cap screw "12.9" / 2 pcs.  
 Carrying Load of a Lug : 400 Kg. / Example: 4 lugs 2.5 tons

| a  | b   | c  | d  | e  | f  | g  | h  | i  | n  | s  |
|----|-----|----|----|----|----|----|----|----|----|----|
| 44 | 108 | 32 | 27 | 15 | 22 | 23 | 11 | 37 | 11 | 22 |

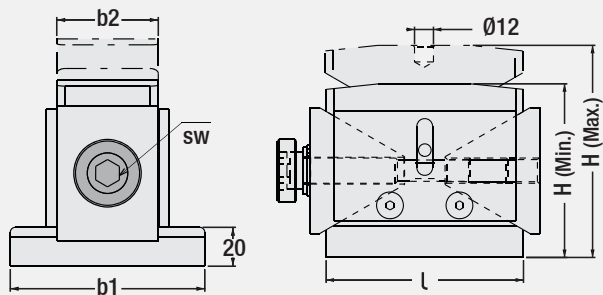


**Wedge - Support Block**

Code: 1520

With this block, lifting and sliding positions of large die / mould are provided.

Centering hole with spherical, buttress gear head is 12 mm



Block surface is machined precision and is designed especially supporting or lifting of heavy parts. Quite robust construction is allowed to do precision and smooth height setting as 1/ 10 mm precisely, height setting can be done with knurled screw or allen key, double effects are generated precision vertical motion without great stroke and lateral sliding. It can be used at large machine tools and processing of heavy cast and forging especially after stamping.

Code: 1520

| H / Min. | H / Max. | b1  | b2 | L   | sw | Kgf<br>↓ | Weight<br>Kg. |
|----------|----------|-----|----|-----|----|----------|---------------|
| 50       | 63       | -   | 40 | 63  | 8  | 4000     | 1.90          |
| 100      | 125      | 115 | 60 | 125 | 14 | 10000    | 9.90          |
| 170      | 190      | 145 | 80 | 175 | 22 | 25000    | 28.4          |

**Support Block**

- \* This product is especially designed to support and carry heavy parts.
- \* Material: CK45 DIN
- \* Hardness: 35 -38 HRC
- \* Black Coated

Order Example: 1520.5063

Order: 1520. H min. x H max.