



Code: EEM-400

Servo Roll Feeder - 400



Code: EEM-200

Servo Roll Feeder - 200



Code: EEM-100

Servo Roll Feeder - 100

"Servo Roll Feeders providing ideal solutions up to 1.5mm material thickness"

Güvenal Servo Roll Feeders that can be mounted almost to every press.

Advantages; space-saving, easily mounted, provide working opportunities at high stroke press and increase high efficiency thanks to price / performance.

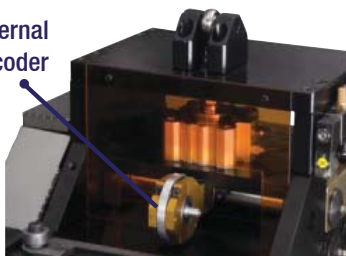
Standard Features:

- * Steel and "aluminum 7075" casing design.
- * HRC 64 cylinders produced from 2379 Sverker material and inertia taken (relieved).
- * Roller structure embedded with high speed bearings.
- * Antiskating dual drive roller.
- * Material setting rollers on the inlet and outlet.
- * Unique measurement scale.
- * Piston leaving material to pilot during piloting.
- * PLC controlled lubricating system.
- * Die / tool protection system from 4 or 6 points.
- * Easy fitting plates to press (without drilling extra hole to press).
- * Precision setting system taken press crank with encoder.
- * Mechanical roller lifting system.
- * Colorful LCD touch screen - 7.0".
- * English menu.
- * Automatic - Manual button & Emergency stop button.

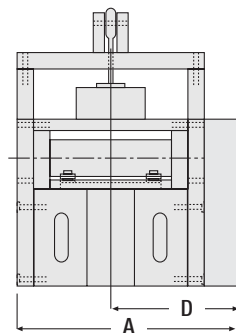
Optional Features:

- * Roll unloader / Rectifier and feeder-press synchrony movement external encoder.
- * Collapsible front rollers (preferred after 300 cycles).
- * Guards between feeder and die.

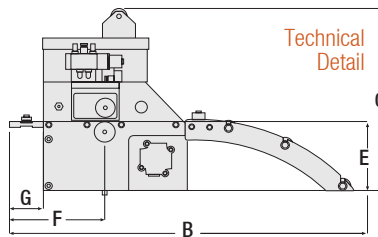
External Encoder



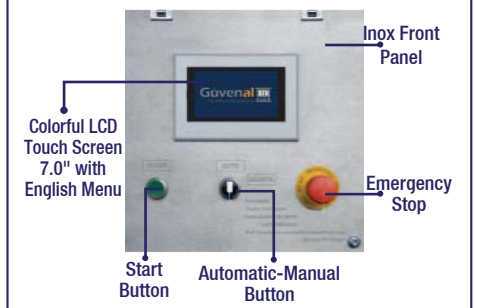
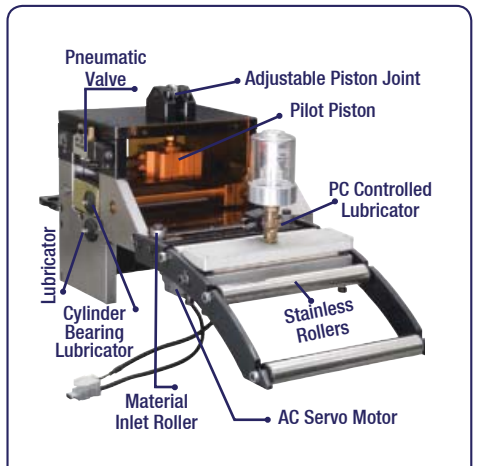
Measurement Scale



Unit View



Technical Detail



Order Code	Max. Material Width (mm)	Max. Material Thickness (mm)	Roller Diameter Ø	Max. Material Speed m/min.
EEM100	104	1.5	42	140
EEM200	204		42	
EEM400	404		63	

Order Code	A	B	C	D	E	F	G
EEM100	210	555	320	135	130	158	58
EEM200	300	555	320	180	130	158	58
EEM400	515	780	480	410	230	158	58

Automation systems which direct and accelerate steel.