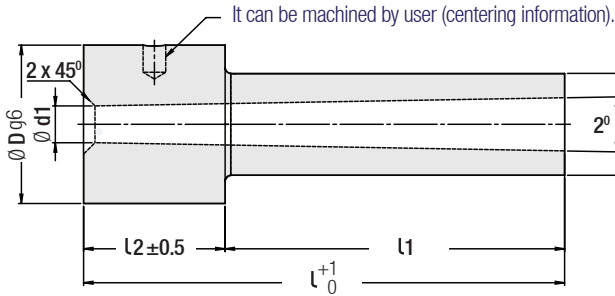


Sprue Bush for Metal Injection

High heat resistant / Hot-work tool steel / Cold runners.

Material: 1.2344 Hardness: 48-50 HRC Max. Temperature: 500°C

Code: **MEY**

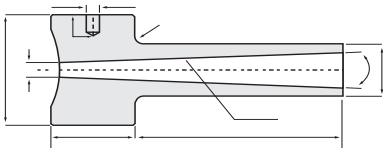


d2	l	d1	D	l1	l2
12	55	6.2	20	35	20
	65			45	
	75			55	
12	55	6.2	28	30	25
	65			40	
	75			50	
	85			60	
	95			70	
	105			80	
14	55	6.5	28	30	25
	65			40	
	75			50	
	85			60	
	95			70	
	105			80	

d2	l	d1	D	l1	l2
16	55	6.5	28	30	25
	65			40	
	75			50	
	85			60	
	95			70	
18	105	6.5	28	80	25
	115			90	
	55			30	
	65			40	
	75			50	
20	85	9.0	28	60	25
	95			70	
	105			80	
	115			90	
	55			30	
	65			40	
	75			50	

Order: **MEY.** d2 x l x D

For your order of special dimensions, technical drawing can be used:



We produce Special Nozzles, Runners & Sprue Bushes as per request.



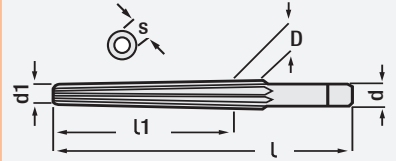
As per request / Custom-made orders.



Code: **KYR**

Taper Sprue Bush Reamer

HSS (Hand Reamer) Taper= 1:10



d1	D	d	l	l1	S
4	10	10	100	70	8
9	16	12.5	120	80	10
14	24	20	160	110	16
20	32	25	200	140	20

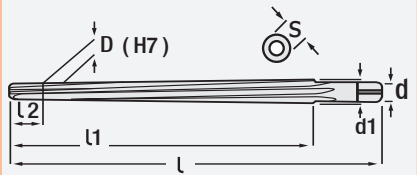
Order: **KYR.** d1 x D x l



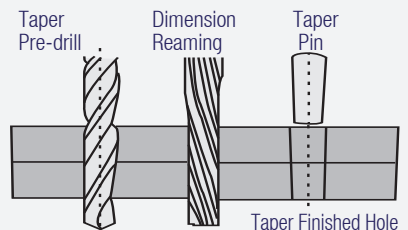
Taper Pin Reamer

Code: **KPR**

DIN 9, HSS (Hand Reamer) Taper= 1:50



D	d1	d	l	l1	S
3	4.06	4	80	58	3.15
4	5.26	5	93	68	4
5	6.36	6.3	100	73	5
6	8.0	8	135	105	6.3
8	10.8	10	180	145	8
10	13.4	12.5	215	175	10
12	16	14	255	210	11.2
14	18	14	255	210	11.2
16	20.4	18	280	230	14



Order: **KPR.** D x l