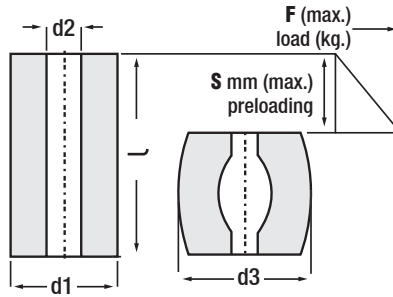


90 Shore / Red Springs Code: **PMK**
80 Shore / Yellow Springs Code: **PMS**



D = Solid / B = Hollow

Compression (Length)
 Red / 90 Shore : % 25
 Yellow / 80 Shore : % 35

Polyurethane Compression Spring

They do not create any problem at water / oil emulsions (resistance to thermal shock). They do not have any abrasion effects that can be distinguished with fixed and high load under normal temperature and environmental conditions at serial motion dies. Especially, they are efficient in ambient that do not require magnetization. Polyurethane springs can be machining with ordinary machine tools (such as lathe) as well as can be machining with traditional cutting tools (with sharp cutting edge). Polyurethane compression spring is incompressible material, spring load is obtained by extending outwards. Most of the expansion is reflected outwards. When desired higher flexion, selected spring is cut into two pieces from centre, then metal thick washer is inserted, thus flexion is increased two times. Pin diameter of polyurethane compression springs should be less than the inner diameter of spring.

Ø d1 mm	L mm	Ø d2 mm	Ø d3 mm	% 25		% 35	
				90 Shore (red)		80 Shore (yellow)	
				Max. Force S mm	Max. Force F Kg	Max. Force S mm	Max. Force F Kg
16	12	6.5	21	3.6	171	4.3	104
	16			4.8	169	5.6	100
	20			6.0	165	7.0	97
	25			7.5	161	8.7	96
20	16	8.5	26	4.8	265	5.6	156
	20			6.0	260	7.0	154
	25			7.5	258	8.7	153
	32			9.6	255	10.6	152
25	20	10.5	32	6.0	439	7.0	265
	25			7.5	428	8.7	260
	32			9.6	423	10.6	257
	40			12.0	420	14.0	255
32	32	13.5	42	9.6	653	10.6	398
	40			12.0	648	14.0	393
	50			15.0	643	17.5	390
	63			18.9	638	22.0	388
40	32	13.5	52	9.6	1122	10.6	683
	40			12.0	1112	14.0	673
	50			15.0	1101	17.5	668
	63			18.9	1097	22.0	663
50	80	17	65	24.0	1092	28.0	661
	32			9.6	1775	10.6	1102
	40			12.0	1765	14.0	1061
	50			15.0	1734	17.5	1041
63	50	17	65	18.9	1698	22.0	1020
	80			24.0	1683	28.0	1015
	100			30.0	1673	35.0	1010

Ø d1 mm	L mm	Ø d2 mm	Ø d3 mm	% 25		% 35	
				90 Shore (red)		80 Shore (yellow)	
				Max. Force S mm	Max. Force F Kg	Max. Force S mm	Max. Force F Kg
63	32	17	81	9.6	3070	11.2	1902
	40			12.0	3009	14.0	1836
	50			15.0	2947	17.5	1785
	63			18.9	2856	22.0	1734
80	80	21	104	24.0	2805	28.0	1683
	100			30.0	2784	35.0	1652
	125			37.5	2733	43.7	1632
	32			9.6	5406	11.2	3213
100	40	21	130	12.0	5151	14.0	3070
	50			15.0	4896	17.5	3049
	63			18.9	4743	22.0	2937
	80			24.0	4641	28.0	2886
125	100	37	160	30.0	4579	35.0	2866
	125			37.5	4488	43.7	286
	32			9.6	9180	11.2	5712
	40			12.0	8649	14.0	5304
160	50	37	160	15.0	8262	17.5	5100
	63			18.9	7956	22.0	4845
	80			24.0	7650	28.0	4590
	100			30.0	7446	35.0	4416
125	125	37	160	37.5	7242	43.7	4233
	32			9.6	15300	11.2	9384
	40			12.0	14535	14.0	8670
	50			15.0	13464	17.5	8160
100	63	37	160	18.9	12750	22.0	7650
	80			24.0	12036	28.0	7242
	100			30.0	11730	35.0	7191
	125			37.5	11526	43.7	7140
160	160	37	160	48.0	11352	56.0	6936

Order: Code - D or B . d1 . L

Order Example: PMS-B.25.40

Heat resistance: 70°C
 Note: Under 18°C gradual increase in hardness.

In special forms are produced as per request!



Polyurethane Compression Spring

90 Shore / Red Springs Code: **PYK**
80 Shore / Yellow Springs Code: **PYS**

D = Solid / B = Hollow

Solid Type	d2		d1	Solid Type	d2		d1
	Hollow	d1			Hollow	d1	
90 Shore: Flexion %25 Loaded Spring	6.5	16	310	80 Shore: Flexion %35 Loaded Spring	6.5	16	310
	8.5	20			8.5	20	
	10.5	25			10.5	25	
	13.5	32			13.5	32	
	13.5	40			13.5	40	
	17.0	50			17.0	50	
	17.0	63			17.0	63	
21.0	80	21.0	80				
21.0	100	21.0	100				
27.0	125	27.0	125				

Length (L): 310 mm

Order: Code - D or B . d1

Order Example: PYK-D.32

Polyurethane Shock Absorbing Washer

Code: **PRPS** Code: **PRPK**

90 Shore - red / %25
 80 Shore - yellow / %35

d2	d1	s	d2	d1	s
Ø 16	6.5	3 mm	Ø 40	13.5	5 mm
	11	4 mm		17	6 mm
Ø 20	8.5	3 mm	Ø 50	21	7 mm
	11	4 mm		32	8 mm
	13	5 mm		17	6 mm
Ø 25	10.5	3 mm	Ø 63	26	7 mm
	12	4 mm		32	8 mm
	14	5 mm		37	10 mm
Ø 32	13.5	3 mm	Ø 80	17	6 mm
	18	4 mm		32	10 mm
	21	5 mm		21	8 mm
	23.5	6 mm		42	10 mm
25	7 mm	Ø 100	21	10 mm	

Order: Code. d1 x d2 x s

Order Example: PRPS. 11 x 20 x 4